## CLAIMS

## What is claimed is:

1. A method for forming a passivation layer on a memory device with an interconnect structure thereon, comprising the steps:

forming a first dielectric layer over the surface of the interconnect structure;

forming a silicon-oxy-nitride (SiOxNy) layer over the surface of the first dielectric layer; and

forming a second dielectric layer over the surface of the silicon-oxy-nitride layer.

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2. The method as claimed in claim 1, wherein the first dielectric layer is formed by depositing a HDP oxide over the interconnect structure with high density plasma chemical vapor deposition (HDPCVD).

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- 3. The method as claimed in claim 2, wherein the thickness of the first dielectric layer is between 7000 to 10000Å.
- 4. The method as claimed in claim 1, wherein the second dielectric layer is formed by depositing phosphorous silica glass over the silicon-oxy-nitride layer with atmospheric pressure chemical vapor deposition (APCVD).

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5. The method as claimed in claim 4, wherein the thickness of the second dielectric layer is between 8000 to 10000  $\hbox{\normale}{\rm A}$ .

- 6. The method as claimed in claim 1, wherein the silicon-oxy-nitride (SiOxNy) layer is formed by chemical vapor deposition.
- 7. The method as claimed in claim 1, wherein the thickness of the silicon-oxy-nitride (SiOxNy) layer is between 4000 to  $7000\text{\AA}$ .
- 8. The method as claimed in claim 1, wherein the memory device is a flash memory device.
- 9. The method as claimed in claim 1, wherein the memory device is a mask ROM.